

SAFETY DATA SHEET

CHAMPIONX

PARA12185B

Section: 1. PRODUCT AND COMPANY IDENTIFICATION

Product name : PARA12185B

Other means of identification : Not applicable.

Recommended use : PARAFFIN CONTROL CHEMICAL

Restrictions on use : Refer to available product literature or ask your local Sales Representative for restrictions on use and dose limits.

Company : ChampionX LLC
11177 S. Stadium Drive
Sugar Land, Texas 77478
USA
TEL: (281) 632-6500

Emergency telephone number : (800) 424-9300 (24 Hours) CHEMTREC

Issuing date : 03/26/2024

Section: 2. HAZARDS IDENTIFICATION

GHS Classification

Flammable liquids : Category 2

Acute toxicity (Oral) : Category 4

Skin irritation : Category 2

Eye irritation : Category 2A

Carcinogenicity : Category 2

Reproductive toxicity : Category 2

Specific target organ toxicity - single exposure : Category 2 (Eyes)

Specific target organ toxicity - single exposure : Category 3 (Central Nervous System)

Specific target organ toxicity - repeated exposure : Category 2 (Central Nervous System)

Aspiration hazard : Category 1

GHS Label element

Hazard pictograms :   

Signal Word : Danger

Hazard Statements : Highly flammable liquid and vapour.
Harmful if swallowed.
May be fatal if swallowed and enters airways.
Causes skin irritation.
Causes serious eye irritation.
May cause drowsiness or dizziness.

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Suspected of causing cancer.
Suspected of damaging fertility or the unborn child.
May cause damage to organs (Eyes).
May cause damage to organs (Central Nervous System) through prolonged or repeated exposure.

Precautionary Statements

: **Prevention:**
Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Do not breathe dust/fume/gas/mist/vapours/spray. Wear protective gloves/ protective clothing/ eye protection/ face protection.

: **Response:**
IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician. IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. Immediately call a POISON CENTER or doctor/ physician. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or doctor/ physician if you feel unwell. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

: **Storage:**
Store in a well-ventilated place.

: **Disposal:**
Dispose of contents/ container to an approved waste disposal plant.

Other hazards

: None known.

Section: 3. COMPOSITION/INFORMATION ON INGREDIENTS

Pure substance/mixture : Mixture

<u>Chemical Name</u>	<u>CAS-No.</u>	<u>Concentration: (%)</u>
Hexane	110-54-3	30 - 60
Hexane Isomers, other than n-hexane		10 - 30
Xylene	1330-20-7	10 - 30
Isopropanol	67-63-0	5 - 10
Methanol	67-56-1	5 - 10
Ethylbenzene	100-41-4	1 - 5
Cyclohexane	110-82-7	1 - 5
Toluene	108-88-3	0.1 - 1

Section: 4. FIRST AID MEASURES

In case of eye contact : Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention.

In case of skin contact : Wash off immediately with plenty of water for at least 15 minutes. Use a mild soap if available. Get medical attention if irritation develops and persists.

If swallowed : Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Aspiration hazard if swallowed - can enter lungs and cause damage. Get medical attention immediately.

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If inhaled	: Remove to fresh air. Treat symptomatically. Get medical attention if symptoms occur.
Protection of first-aiders	: In event of emergency assess the danger before taking action. Do not put yourself at risk of injury. If in doubt, contact emergency responders. Use personal protective equipment as required.
Notes to physician	: Treat symptomatically.
Most important symptoms and effects, both acute and delayed	: See Section 11 for more detailed information on health effects and symptoms.

Section: 5. FIREFIGHTING MEASURES

Suitable extinguishing media	: Foam Carbon dioxide Dry powder Other extinguishing agent suitable for Class B fires For large fires, use water spray or fog, thoroughly drenching the burning material.
Unsuitable extinguishing media	: None known.
Specific hazards during firefighting	: Fire Hazard Keep away from heat and sources of ignition. Flash back possible over considerable distance. Beware of vapours accumulating to form explosive concentrations. Vapours can accumulate in low areas.
Hazardous combustion products	: Carbon oxides
Special protective equipment for firefighters	: Use personal protective equipment.
Specific extinguishing methods	: Use water spray to cool unopened containers. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations. In the event of fire and/or explosion do not breathe fumes.

Section: 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures	: Ensure adequate ventilation. Remove all sources of ignition. Ensure clean-up is conducted by trained personnel only. Refer to protective measures listed in sections 7 and 8.
Environmental precautions	: Do not allow contact with soil, surface or ground water.
Methods and materials for containment and cleaning up	: Eliminate all ignition sources if safe to do so. Stop leak if safe to do so. Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13). Flush away traces with water. For large spills, dike spilled material or otherwise contain material to ensure runoff does not reach a waterway. Do not flush into surface water or sanitary sewer system.

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Section: 7. HANDLING AND STORAGE

Advice on safe handling : Keep away from fire, sparks and heated surfaces. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapours). Ground and bond container and receiving equipment. Open drum carefully as content may be under pressure. Use only with adequate ventilation. Do not breathe dust/fume/gas/mist/vapours/spray. Avoid contact with skin and eyes. Do not ingest. Wash face, hands and any exposed skin thoroughly after handling. Empty product containers may contain product residue. Do not pressurize, cut, heat, weld, or expose containers to flame or other sources of ignition.

Conditions for safe storage : Keep away from heat and sources of ignition. Keep in a cool, well-ventilated place. Keep away from oxidizing agents. Keep container tightly closed. Store in suitable labelled containers.

Suitable material : Keep in properly labelled containers.

Unsuitable material : not determined

Section: 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

Components	CAS-No.	Form of exposure	Permissible concentration	Basis
Hexane	110-54-3	TWA	50 ppm	ACGIH
		TWA	50 ppm 180 mg/m ³	NIOSH REL
		TWA	500 ppm 1,800 mg/m ³	OSHA Z1
Xylene	1330-20-7	TWA	100 ppm 435 mg/m ³	OSHA Z1
		TWA	100 ppm	ACGIH
		STEL	150 ppm	ACGIH
Isopropanol	67-63-0	TWA	200 ppm	ACGIH
		STEL	400 ppm	ACGIH
		TWA	400 ppm 980 mg/m ³	NIOSH REL
		STEL	500 ppm 1,225 mg/m ³	NIOSH REL
		TWA	400 ppm 980 mg/m ³	OSHA Z1
Methanol	67-56-1	TWA	200 ppm	ACGIH
		STEL	250 ppm	ACGIH
		TWA	200 ppm 260 mg/m ³	NIOSH REL
		STEL	250 ppm 325 mg/m ³	NIOSH REL
		TWA	200 ppm 260 mg/m ³	OSHA Z1
Ethylbenzene	100-41-4	TWA	20 ppm	ACGIH
		TWA	100 ppm	NIOSH REL

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			435 mg/m ³	
		STEL	125 ppm 545 mg/m ³	NIOSH REL
		TWA	100 ppm 435 mg/m ³	OSHA Z1
Cyclohexane	110-82-7	TWA	100 ppm	ACGIH
		TWA	300 ppm 1,050 mg/m ³	NIOSH REL
		TWA	300 ppm 1,050 mg/m ³	OSHA Z1
Toluene	108-88-3	TWA	20 ppm	ACGIH
		TWA	100 ppm 375 mg/m ³	NIOSH REL
		STEL	150 ppm 560 mg/m ³	NIOSH REL
		TWA	200 ppm	OSHA/Z2
		CEIL	300 ppm	OSHA/Z2
		Peak	500 ppm	OSHA/Z2

Engineering measures : Effective exhaust ventilation system. Maintain air concentrations below occupational exposure standards.

Personal protective equipment

Eye protection : Safety goggles
Face-shield

Hand protection : Wear impervious chemical-resistant gloves when handling this product.
The following glove types are recommended based on our review of glove manufacturer information and/or other available sources.
Nitrile rubber
Viton® gloves
Other glove types may be used for short term, incidental contact if determined by testing to provide adequate worker protection.
Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough.

Skin protection : Wear suitable protective clothing.

Respiratory protection : Use local exhaust ventilation or other engineering controls as necessary to control airborne vapour and mist.
When significant vapours are generated, an approved air purifying respirator is recommended to supplement other control measures for short term exposure.
Use a particulate pre-filter where operations generate significant mists or aerosols.
Recommended gas and vapour cartridge:
Multi-purpose combination filter
Methanol Warning! Protection provided by air purifying respirators is limited due to methanol's ability to break through filter media and its poor warning properties. For prolonged exposures, entry into unknown environments or where methanol is suspected to exceed exposure limits, use a positive pressure, full-facepiece SCBA or supplied-air respirator.

Hygiene measures : Handle in accordance with good industrial hygiene and safety practice. Remove and

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wash contaminated clothing before re-use. Wash face, hands and any exposed skin thoroughly after handling.

The Personal Protective Equipment (PPE) recommendations provided above have been made in good faith based on typical expected conditions of use. PPE selection should always be completed in conjunction with a proper risk assessment and in accordance with a PPE management program.

Section: 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	:	liquid
Colour	:	Clear to slightly hazy Colorless to light yellow
Odour	:	Hydrocarbon
Flash point	:	-20 °C, Method: closed cup
pH	:	no data available
Odour Threshold	:	no data available
Melting point/freezing point	:	Pour point: -40 °C
Initial boiling point and boiling range	:	64 °C, estimated Based on solvent
Evaporation rate	:	no data available
Flammability (solid, gas)	:	Not applicable.
Upper explosion limit	:	no data available
Lower explosion limit	:	no data available
Vapour pressure	:	176 hPa, (16 °C),
Relative vapour density	:	no data available
Relative density	:	0.7254, (20 °C),
Density	:	0.7241 g/cm ³
Water solubility	:	soluble
Solubility in other solvents	:	no data available
Partition coefficient: n-octanol/water	:	no data available
Auto-ignition temperature	:	no data available
Thermal decomposition	:	no data available
Viscosity, dynamic	:	0.1 - 3 mPa.s (20 °C)
Viscosity, kinematic	:	1 mm ² /s (40 °C)
Molecular weight	:	no data available
VOC	:	no data available

Note: properties listed in this section may be typical, calculated, or estimated values and should not be used as product specifications or for system design. For product specifications see the COA or Technical Data sheet.

Section: 10. STABILITY AND REACTIVITY

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Reactivity	: No dangerous reaction known under conditions of normal use.
Chemical stability	: Stable under normal conditions.
Possibility of hazardous reactions	: No dangerous reaction known under conditions of normal use.
Conditions to avoid	: Heat, flames and sparks.
Incompatible materials	: Strong oxidizing agents
Hazardous decomposition products	: In case of fire hazardous decomposition products may be produced such as: Carbon oxides

Section: 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure : Inhalation, Eye contact, Skin contact

Potential Health Effects

Eyes	: Causes serious eye irritation.
Skin	: Causes skin irritation.
Ingestion	: May cause blindness if swallowed. Harmful if swallowed. May be fatal if swallowed and enters airways.
Inhalation	: Inhalation may cause central nervous system effects.
Chronic Exposure	: Suspected of damaging fertility or the unborn child. Suspected of causing cancer.

Experience with human exposure

Eye contact	: Redness, Pain, Irritation
Skin contact	: Redness, Irritation
Ingestion	: Vomiting
Inhalation	: Dizziness, Drowsiness

Toxicity

Product

Acute oral toxicity	: Acute toxicity estimate: 1,408 mg/kg
Acute inhalation toxicity	: Acute toxicity estimate: 34.67 mg/l Exposure time: 4 h Test atmosphere: vapour
Acute dermal toxicity	: Acute toxicity estimate: 2,641 mg/kg
Skin corrosion/irritation	: no data available
Serious eye damage/eye	: no data available

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irritation

Respiratory or skin sensitization : no data available

Carcinogenicity

IARC **Group 2B: Possibly carcinogenic to humans**
Ethylbenzene 100-41-4

OSHA No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive effects : no data available

Germ cell mutagenicity : no data available

Teratogenicity : no data available

STOT - single exposure : no data available

STOT - repeated exposure : no data available

Aspiration toxicity : no data available

Section: 12. ECOLOGICAL INFORMATION

Toxicity

Environmental Effects : Toxic to aquatic life with long lasting effects.

Components

Toxicity to fish : Isopropanol
LC50 Pimephales promelas (fathead minnow): 9,640 mg/l
Exposure time: 96 h

Methanol
LC50: 15,400 mg/l
Exposure time: 96 h

Toluene
LC50 Oncorhynchus kisutch (coho salmon): 5.5 mg/l
Exposure time: 96 h

Components

Toxicity to daphnia and other aquatic invertebrates : Hexane
EC50 : 3.9 mg/l
Exposure time: 48 h

Isopropanol
LC50 Daphnia magna (Water flea): > 10,000 mg/l

Methanol
EC50 : > 10,000 mg/l
Exposure time: 48 h

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Ethylbenzene
EC50 Daphnia: 1.81 mg/l
Exposure time: 48 h

Toluene
LC50 Ceriodaphnia dubia (water flea): 3.78 mg/l
Exposure time: 48 h

Components

Toxicity to algae : Methanol
EC50 : 22,000 mg/l
Exposure time: 72 h

Toluene
EC50 Chlorella vulgaris (Fresh water algae): 134 mg/l
Exposure time: 72 h

Components

Toxicity to bacteria : Isopropanol
1,050 mg/l

Methanol
> 1,000 mg/l

Toluene
84 mg/l
EC50 Nitrosomonas Sp.: 84 mg/l
Exposure time: 24 h

Components

Toxicity to fish (Chronic toxicity) : Methanol
NOEC: 7,900 mg/l
Exposure time: 8.3 d

Toluene
NOEC: 1.39 mg/l
Exposure time: 40 d
Species: Oncorhynchus kisutch (coho salmon)

Components

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : Toluene
NOEC: 0.74 mg/l
Exposure time: 7 d
Species: Ceriodaphnia dubia

Persistence and degradability

no data available

Mobility

no data available

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Bioaccumulative potential

no data available

Other information

no data available

Section: 13. DISPOSAL CONSIDERATIONS

The information presented only applies to the material as supplied. It is the responsibility of the waste generator to determine the toxicity and physical properties of the material generated at the time of disposal to determine the proper waste identification and disposal methods in compliance with applicable regulations.

Disposal methods	: The product should not be allowed to enter drains, water courses or the soil. Where possible recycling is preferred to disposal or incineration. If recycling is not practicable, dispose of in compliance with local regulations. Dispose of wastes in an approved waste disposal facility.
Disposal considerations	: Dispose of as unused product. Empty containers should be taken to an approved waste handling site for recycling or disposal. Do not re-use empty containers.

Section: 14. TRANSPORT INFORMATION

The shipper/consignor/sender is responsible to ensure that the packaging, labeling, and markings are in compliance with the selected mode of transport.

The presence of an RQ component (Reportable Quantity for U.S. DOT) in this product causes it to be regulated with an additional description of RQ for road, or as Environmentally hazardous for road and air, ONLY when the net weight in the package exceeds the calculated RQ for the product.

Land transport (DOT)

Proper shipping name	: FLAMMABLE LIQUID, N.O.S.
Technical name(s)	: Hexane, Xylene, Isopropanol
UN/ID No.	: UN 1993
Transport hazard class(es)	: 3
Packing group	: II
Reportable Quantity (per package)	: 625 lbs
RQ Component	: Xylene

Air transport (IATA)

Proper shipping name	: FLAMMABLE LIQUID, N.O.S.
Technical name(s)	: Hexane, Xylene, Isopropanol
UN/ID No.	: UN 1993
Transport hazard class(es)	: 3
Packing group	: II
Reportable Quantity (per package)	: 625 lbs
RQ Component	: Xylene

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Sea transport (IMDG/IMO)

Proper shipping name : FLAMMABLE LIQUID, N.O.S.
Technical name(s) : Hexane, Xylene, Isopropanol
UN/ID No. : UN 1993
Transport hazard class(es) : 3
Packing group : II

*Marine pollutant : Hexane

* Note: This product is regulated as a Marine Pollutant when shipped by Rail or Highway (in bulk quantities), and when shipped by water in all quantities.

Section: 15. REGULATORY INFORMATION

TSCA list : No substances are subject to a Significant New Use Rule.

No substances are subject to TSCA 12(b) export notification requirements.

EPCRA - Emergency Planning and Community Right-to-Know Act

CERCLA Reportable Quantity

Components	CAS-No.	Component RQ (lbs)	Calculated product RQ (lbs)
Xylene	1330-20-7	100	625

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 311/312 Hazards : Flammable (gases, aerosols, liquids, or solids)
Reproductive toxicity
Specific target organ toxicity (single or repeated exposure)
Aspiration hazard
Skin corrosion or irritation
Serious eye damage or eye irritation
Acute toxicity (any route of exposure)
Carcinogenicity

SARA 302 : This material does not contain any components with a section 302 EHS TPQ.

SARA 313 : The following components are subject to reporting levels established by SARA Title III, Section 313:

<u>Components</u>	<u>CAS-No.</u>	<u>Weight percent</u>
Hexane	110-54-3	30 - 60 %
Xylene	1330-20-7	10 - 30 %
Methanol	67-56-1	5 - 10 %
Ethylbenzene	100-41-4	1 - 5 %
Cyclohexane	110-82-7	1 - 5 %

California Prop. 65

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⚠ WARNING: Cancer - www.P65Warnings.ca.gov

Ethylbenzene 100-41-4

⚠ WARNING: Reproductive Harm - www.P65Warnings.ca.gov

Hexane	110-54-3
Methanol	67-56-1
Toluene	108-88-3

INTERNATIONAL CHEMICAL CONTROL LAWS :

Canadian Domestic Substances List (DSL)

The substance(s) in this preparation are included in or exempted from the Domestic Substance List (DSL).

United States TSCA Inventory

On or in compliance with the active portion of the TSCA inventory.

Australian Inventory of Industrial Chemicals

not determined

Japan. ENCS - Existing and New Chemical Substances Inventory

not determined

Korea. Korean Existing Chemicals Inventory (KECI)

not determined

Philippines Inventory of Chemicals and Chemical Substances (PICCS)

not determined

China Inventory of Existing Chemical Substances

not determined

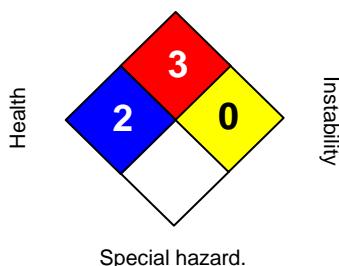
Taiwan Chemical Substance Inventory

not determined

Section: 16. OTHER INFORMATION

NFPA:

Flammability



0 = not significant
1 = Slight
2 = Moderate
3 = High
4 = Extreme

Revision Date : 03/26/2024
Version Number : 1.0

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Prepared By : Regulatory Affairs

REVISED INFORMATION: Significant changes to regulatory or health information for this revision is indicated by a bar in the left-hand margin of the SDS.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.